



# **AYBARS 6000**

### DRILLING, GUIDE PULLING, AND CUTTING MACHINE



AYBARS 6000 s a fully automatic machine capable of drilling, guide pulling, and cutting aluminum profiles up to the dimensons of 50x50 smultaneously. It achieves a production rate of 1 aluminum product every5 seconds



#### DRILLING

ER 25 tool holder drll system,
Drllng spndle speed adjustable up to 12000 RPM,
Automatc drll coolng system.
AYBARS 6000

#### GUIDEPULLING

Gude pullng system capable of accommodating up to M12 gudes,

Automate gude lubreaton system.

### CUTTING

Saw spndle speed adjustable up to 18000 RPM, Saw system capable of accommodating up to Ø250 mm, Automatc saw cooling system.



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The machine length s 7.5 meters,
Loadable profile length s 6.2 meters,
Rack and pinion drive system,
Guide wear feature,
Automatic profile length measurement,
Touchscreen operator panel,
Capability for unmanned operation and unmanned production





The desired profile positoning will be achieved using the sliding axis on the machine.

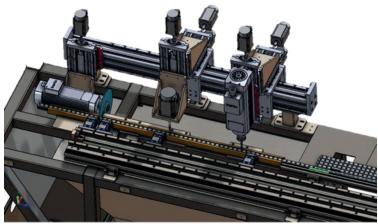


The vertical spindle motor on the machine enables operation in three axes.









Drilling and tapping operations will be performed on the fixed profile using drill bits located on the upper surface.

Subsequently, cutting will be conducted with the saw blade on the lower surface. Four servo motors will be connected to the system for drilling and tapping operations, allowing drilling and tapping to be performed as desired



## **Contact Us**

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